

SCHOOL OF ENGINEERING

INDUSTRIAL TRAINING LOGBOOK

Note: This document needs to be completed and submitted at the end of the student's industrial training period. (In Capital Letter)

STUDENT NAME: YAP JIN 16CK

STUDENT ID: 0326788

PROGRAM: BACHELOR (HONS) DEGREE IN MECHANICAL ENGINEERING.

COMPANY NAME: TAN CHONG MOTORS ASSEMBLIES SON. BHO.

COMPANY ADDRESS: LOT 29126, PERSTARAN KESIDANGAN BARAT, KANASA

KAWASAN PERINDUSTRIAN SUNGAI CHOH, 48200 & SERENDAH, SELANGOR

TOTAL DURATION OF TRAINING: 12 WEEKS

START DATE: 30 DEC 2019 COMPLETION DATE: 20 MAR 2020.

INDUSTRIAL TRAINING LOGBOOK

Students must document their daily activities, training details and tasks performed in the Industrial Training Logbook for the stipulated duration of training. At the end of the training, students should let their training supervisor verify their completed Logbook and complete the Declaration form before submission. The completed Logbook must be submitted to the Industrial Training Co-ordinator in the School of Engineering, Taylor's University not later than one week from the last day of the training.

Logbook Content (Filled by module coordinator):

0 1 2 3 4 5 6 7 8 9 10 Poor Excellent

- No Logbook submitted
- 1-3 Minimal use of Logbook. Contents of report is not reflected in Logbook
- 4-6 Average use of Logbook. About 50% of items in report are reflected in Logbook
- 7-9 Very good use of Logbook. Majority of content of report is reflected in Logbook
- 10 Very good use of Logbook. Majority of content of report is reflected in Logbook. Logbook well documented and on a timely manner. Meeting minutes captured.

DECLARATION

Before submitting this document for assessment, please complete the following declaration:

This is to certify that the contents of the Industrial Training Logbook are a true and accurate reflection of the work done by the student in the training company.

Student's name : YAP JIN TECH

Student's signature : Date:

Company's Name : TAN CHONG MOTORS ASSEMBLIES SON. BUD.

Supervisor's Signature:

| Comments on student or logbook:

Supervisor's Name: LIM 71P HUN

Date : 17/3/2020

Email : yiphun lim @tanchanggroup com

Office Phone: +603-6099 0288

+6012-2773778

Mobile Phone:

Company's Stamp : TAN CHONG MOTOR ASSEMBLIES SDN.BHD

Serandah Plant

Lot 29120, Persiaran Kesidang Barat, Kawasan Perindustrian Sungai Choh, 48200 Serendah Selangor Darui Ehsan

Student's Logbook		
Date:	Day: Monday, Week # 1	

Activities of the Day / Week

30 December 2019

I will be assigned to HR for a 3-day induction course before joining advanced engineering for the rest of the internship. The history of the company was introduced along with the rules and regulations of an employee, as well as emergency evacuation diagrams, brief safety rules and plant productions, were also introduced. An aptitude test was taken to ensure that I was fit and healthy for the internship. This test is conducted to ensure that I do not have any hidden disabilities due to prior injuries. A tour of the plant was given after that to allow for the familiarization of the layout of the facility.

31 December 2019

An Environment, Health and Safety Induction was conducted today to ensure that I adhere to company guidelines during my internship placement with the company. Introduction explains the attire that workers need as well as the PPE that are needed for specific workshops. There are small differences in the PPE and attire that are needed for each workshop to ensure that the damage to the vehicles in assembly are not damage while ensuring the safety of the workers. Emergency exit routes as well as assembly point were also shown to allow for clarification and familiarisation of the routes in case of an emergency. A demonstration of the safety equipment and PPE was given to show the importance of the equipment that are implemented in the facility.

2 January 2020

An Alliance Production Way (APW) induction was carried out to day as the last day of training. The APW department is important in this company as it sets the standards as well as the rules and regulations of the workers when working on their tasks. The APW introduction covers the terminologies and the mentality that workers are expected to be familiarised with when working as well as learning the signs and designations that are common when working in the workshops. Scheduled maintenance as well as other procedures were also introduced in the meeting and a test was given at the end of the introduction to ensure that I understand the introduction given for the day.

3 January 2020

Today is the first day that I am attached to the Advanced Engineering Department (AED). I was able to meet my supervisor which will guide me through this 12 weeks of internship. I was given the task of reading and understanding the Training Manual for Welders to familiarise with the configuration of the spot welders as well as familiarising with the abnormalities that may occur during the welding process.

Achievement of the Day (This section should be filled by Instructions: This section indicates student's achievement of to more than one box provided below.	the student) he day/week based on the above activities. Students can tick
Functional Skills	Soft Skills
Problem solving skills	Interpersonal Skills
Quantitative & Analytical Skills	Critical Thinking Skills
Computer Skills	Teamwork Skills
Decision making Ability	Leadership Skills
Skills in Organizing/ Analyzing Data	Communication Skills
V. in 11	
Verified by: (This section should be filled by Industrial super	ervisor)
Supervisor's Signature:	Comments:
70	
Supervisor's Name:HAFT±	
Date : 6/1/2020	

Student's Logbook			
Date:		Day: Week 2	
	Activiti	es of the Day / Week	

6 January 2020

I was given the task to tally the parts listed in a flow chart and comparing it with the part stationing diagrams given. This is important to ensure that all the parts needed for the car in production are accounted for in both documents.

A meeting was also called mid-day to meet with a supplier. This meeting was to have a discussion regarding the new welding machine needed for a new production line in the body workshop. Supervisors from various divisions in the body workshop gathered together to test the machine to make sure that the new machine can reproduce the quality and efficiency of the current machines as well as have certain improvements that the supervisors were looking forward to. I was able to learn the improvements and minimum requirements the supervisors were looking for in the new machines as well as the limitations of the current machines in comparison with the new machines that the supervisors were testing. I also followed my supervisor in having a meeting to plan for the layout of the new production line. This is important to ensure that each process in the production line is accounted for to allow for a successful test run.

7 January 2020

With the flow chart and part stationing diagrams tallied up from yesterday, I was given the task to create separate order sheets for the parts needed for the car. The process was tedious as the number of parts needed for a car is a lot and each part had its own unique part number. Order sheets had to be separated to be prepared to send out to supplier located at different countries overseas.

8 January 2020

With the new creation of a production line and the preparation of a new prototype, the office is starting to get hectic, with that my supervisor tasked me to read further into the different settings that are configurable on a spot-welding machine. All these conditions and settings are set in place to ensure that the weld is up to standards and the strength of the weld is safe for customers. Different types of material combinations as well as the welding gun conditions complicate the situation so a thorough understanding of the effects of different settings are important.

9 January 2020

With the knowledge I have learned this week, I was able to apply it in a spreadsheet that my supervisor had to complete. With the task I was able to identify the settings needed for the spot welder through the material type, the force needed and the current needed. These settings were noted down to be tested during production.

10 January 2020

With production testing happening soon, paperwork needed to ensure that everything is accounted for before production testing must be completed. A new document has been tasked for me to complete after I handed over my previous task. This time I am tasked to create an evaluation system checklist for the Advanced Engineering Department as well as the Genba(現場) department. This checklist is created to allow for the clear understanding of the tasks that need to be evaluated as well as the target results that are needed for each task to be considered complete.

Functional Skills Problem solving skills Quantitative & Analytical Skills Computer Skills Decision making Ability Skills in Organizing/ Analyzing Data	Soft Skills Interpersonal Skills Critical Thinking Skills Teamwork Skills Leadership Skills Communication Skills	
Verified by: (This section should be filled by Industrial sup	pervisor) Comments:	
Supervisor's Signature:		

St	tudent's Logbook
Date:	Day: Week 3
Activi	ties of the Day / Week
13 January 2020	
common defects that may occur in the process. I understanding of the process that is taken place. phosphate conversion coating process, I was abl top coat. The visit to the paint shop also allowed coating process of the vehicles. Observations of	ng was done today to understand the process as well as the I was able to take a look at the paint shop to have a better. Although the main process focused on this visit was for the le to see the shell of a vehicle be coated from its base coat to the I me to observe and understand the defects that occur during the I the defects were noted to be able to be compared later. was taken place to understand the possible cause as well as the
14.1	
into tables based on their designated point numb tedious as it required organizing thousands of da assembled chassis by determining the variation	ol) and FF (Fit and Finish) data had to be analyzed and organized overs and the section of the car it is labeled under. The task was at a points. The data here is used to determine the quality of the measured in selected areas when comparing the data with the FF checks are done at random intervals to ensure that the quality
15 January 2020	
Experiments were discussed and designed to all production line. This experiment is to determine	ow for the experiment to be conducted without affecting the e if air pockets are present is one of the chassis cleaning processeing arranged and some errors as well as missing data has been
16 January 2020	
The experiment has been conducted and the resu	
Achievement of the Day (This section should be J Instructions: This section indicates student's achieven more than one box provided below.	filled by the student) ment of the day / week based on the above activities. Students can tick
Functional Skills Problem solving skills Quantitative & Analytical Skills Computer Skills Decision making Ability Skills in Organizing/ Analyzing Data	Soft Skills Interpersonal Skills Critical Thinking Skills I camwork Skills Leadership Skills Communication Skills

Supervisor's Signature:	Comments:
Supervisor's Name: Mffp mpo Hotaz	
Date : 3/1/2020	

	Student's Logbook
Date:	Day: Week 4
A	Activities of the Day / Week
20 January 2020 I was able to follow my supervisor in invecars. Investigating the various defects requ	estigating the cause of some of the defects that are present in certain uired the observation of the defect parts in different stages of the lefect. Pictures were taken regarding the defects in the middle of
to the production division of AED. I'll be and outs of the new department. The hand	helping the department in supporting their work while learning the inslover happened later in the day so with the short amount of time left restand the welding point/assembly diagram that I will be working with
body shop. The parameters to check include welding pressure that are being used in the if they are in range of the operating parameters are followed. These parameters defects are at a minimal. Welding pressure	the parameters for the spot-welding guns that are in operation in the de the current the spot-welders were operating in as well as the e gun. These settings are then compared with the intended value to see teters or changes needed to be made to ensure that the operating are important to ensure that the welding of the chassis in rigid and es for the welding guns can be set at the pressure valve at the welding ransformers above the main body shop floors.
23 January 2020 Besides the routine check for the spot well task to study the reports that are written in Reports include the abnormalities in the w defects, as well as body accuracy reports t supervisors in understanding and overcom	der parameters that I have learned from yesterday, I was given the a case of defects/abnormalities spotted during the auditing sessions. Velder's parameters, sealant application defects, spot welding quality that I have learned in the previous week. I was also able to observe myning a challenge regarding a defect on one of the units that was already k to us. My supervisors were able to fix the defect and return the unit
Achievement of the Day (This section shown Instructions: This section indicates student's act more than one box provided below.	uld be filled by the student) chievement of the day / week based on the above activities. Students can tick
Functional Skills Problem solving skills Quantitative & Analytical Skills Computer Skills Decision making Ability Skills in Organizing/ Analyzing Data	Soft Skills Interpersonal Skills Critical Thinking Skills Feamwork Skills Leadership Skills Communication Skills

Supervisor's Signature:	1/1	Comments:	
Supervisor's Name:	- -		
Date : 3/2/9	2020		

	Student's Logbook			
Date:	Day: Week 5			
Act	ivities of the Day / Week			
checks are in place to ensure that sealant is ag	g the procedures in conducting a sealant application check. These oplied in the proper manner while also checking if the correct fects do not occur during the assembly process and ensure that the rs.			
4 February 2020 I was able to follow my colleague in learning checks are in place to encure that spot welding	the procedures in conducting a spot-welding check. Spot welding procedures are done correctly, and no defects can be observed.			
Defects of spot-welding include half spots, do	ouble spotting, spot miss etc. These defects may be dangerous as defects are not detected before full assembly.			
auditing works this time required the measure ways; one way is the sealant getting brushed without the need to spread it. Measurements a application assembly. Issues have arisen furth	aditing work for sealants for specific models of cars. The sealant tement of the application of the sealant. Sealant gets applied in two onto the parts while the other way is to apply the sealant to the part are taken to ensure that the sealant applied is enough for the ner down in the production line, causing the production line to stop of department required the production line to be working in order to			
to overlook workshop operators during their of Operation Sheet when manufacturing and ass	peration Checksheet Parameter Audit (OCPA) audit. OCPA audit is operation in ensuring that the operators follow the Standard sembling panels together to be spot welded. The audit ensures that tures are followed and weld points are done correctly.			
7 February 2020				
points. Spot peels are defects where the spot- welded together. Destructive test on the weld	ines today. Spot peel defects arise at one of the spot welding welding point although is welded, is too weak to hold the panels will separate the weld, peeling the two sheets apart, hence the d my colleague to investigate the cause of the defect and refer to rough various methods.			
Issues have arrived at one of the production lipoints. Spot peels are defects where the spotwelded together. Destructive test on the weld name spot peel. I followed my supervisor and manuals to troubleshoot and fix the defect the Continued operation check Achievement of the Day (This section should be added to the continued operation).	welding point although is welded, is too weak to hold the panels will separate the weld, peeling the two sheets apart, hence the my colleague to investigate the cause of the defect and refer to rough various methods.			

	or's Signature:	h.	Comments:	jord.
Superviso	or's Name: BUSRI B	AN MAJUN	/	
Date	. 19/or/sa	20		

	Student's Logbook
Date:	Day: Week 6
Ac	ctivities of the Day / Week
10 February 2020	
line. My colleague and I were tasked to more another issue has arisen due to the changes. made were getting violent. This phenomenon the spark is dangerous for the operator work	o combat the spot peel defects that have arisen in the production nitor the situation in case the defect persists. With the changes made. Sparks due to welding on the spot-welding gun that has changes on does not affect the strength of the weld, but the violent nature of king on the spot-welding gun and cause injuries due to burns from un are studied again to find an alternative solution.
	ne. The layout machine is used to check the quality and accuracy of r. Maintenance is done to ensure that the measurements taken with t underneath the layout machine.
11 February 2020	
Further observations were made today regard week. I followed my colleague later in the co	rding the changes made to the spot peel defects from the previous day to perform OCPA audits in the production line. OCPA audits are on of the production line which has downtimes in certain areas at
12 February 2020	
Continuation of OCPA audits on the produc	ction line.
13.5.1	
	ght up to the department's notice from the production line. I nt to investigate the issue. Discussions were made between to tackle the defect present.
14 E 1 2020	
CNC machine, which is able to track a spec the space of the machine to ensure accurate holdback on a chassis that was in production	and outs of the layout machine. The fundamentals are similar to a cific space accurately by 0.001mm. Calibration needs to be done to tracking can be achieved. I followed my colleague in initiating a m. Unfortunately, the chassis was not able to be finished in time but is to the layout machine which my colleagues were able to inspect
Achievement of the Day (This section should Instructions: This section indicates student's ach more than one box provided below.	d be filled by the student) hievement of the day/week based on the above activities. Students can tick
Functional Skills Problem solving skills Quantitative & Analytical Skills Computer Skills Decision making Ability Skills in Organizing/ Analyzing Data	Soft Skills Interpersonal Skills Critical Thinking Skills Teamwork Skills Leadership Skills Communication Skills

Supervisor's	s Signature:	Comments:	
My	s Name: Mohomad Akhyani Masar		
supervisor :	B. ABOW Kadin	√2.	
Date	19/02/020.		

	Student's Logbook		
Date:	Day: Week 7		
Acti	ivities of the Day / Week		
17 February 2020			
was initiated for a full chassis. We were able layout machine. Calibration of the machine w layout machine was done. Points of interest programme to the control of the machine was done.	action line after the holdback and inspection and another holdback to obtain the chassis we wanted and was able to send it in to the vas made in preparation of the chassis and inspection with the reset by my colleagues were used as a guide to check for a first chassis that was used to set the point of interest.		
18 February 2020 &19 February 2020	0		
Continuation of the chassis inspection with th			
20 February 2020			
Academic supervisor was able to visit my wor as well as understand the progress of my inter	orkplace for an assessment today. My supervisor was able to assess rnship as well as gather feedback from my industrial supervisor. I hat need to be made through the visitation and the feedback I got		
inspection on the layout machine to another so observed from the results gathered from the c	export the data that I have gathered while conducting the chassis oftware that the company uses. There were some errors that can be chassis inspection with the layout machine. I was able to learn how hat have issues to ensure the data gathered from the inspection is		
conduct an inspection on the layout machine.	league to holdback an engine composition of another model to Holdback on different parts of a chassis are sometimes conducted specific processes during the assembly of a section of the chassis.		
21 February 2020	ing at least one OCPA audit before starting work on the layout		
machine. Inspection of the engine compositio	on that was held back yesterday was done and a report was created chine. The engine composition was returned to the production line		
Achievement of the Day (This section should be Instructions: This section indicates student's achie more than one box provided below.	be filled by the student) vement of the day / week based on the above activities. Students can tick		
Functional Skills Problem solving skills Quantitative & Analytical Skills Computer Skills Decision making Ability Skills in Organizing/ Analyzing Data	Soft Skills Interpersonal Skills Critical Thinking Skills Feamwork Skills Leadership Skills Communication Skills		

Supervisor's Signature:	The same	Comments:	
Supervisor's Name:	USRI BIN M	TUNI	
Date : 17	orprori		

Student's Logbook	
Date:	Day: Week 8
Activities of t	he Day / Week
24 February 2020 A new chassis was on the layout machine as my colleag my colleague in confirming some of the points on the corpoduction line. With the chassis out of the layout machine enter the layout machine. Defects on another production machine as soon as possible. The chassis in question was inspection for the week.	hassis before sending the chassis back into the nine, I was able to set the post for a different chassis to n line warrants another chassis to enter the layout
25 February 2020 & 26 February 2020 Inspection of chassis in question started.	
27 February 2020 With the inspection of the chassis finished, the 1st draft the data gathered for reconfirmation. My supervisor also due to the defects that are currently being assessed. The inspected before the end of the day. 28 February 2020 A final report was created with the points being evaluate.	o requested additional points of interest to be inspected points were reconfirmed, and additional points were
was done to the layout machine as I felt that there was of the machine. Before ending the day, I was able to follow production line to take measurements of spot-welding g Measurements of the spot-welding guns are taken to endimensions to outlaw the possibility of defects created intended design are used occasionally when parts are not needs to be inspected by my supervisors to ensure that thasks correctly.	difficulty in getting accurate data with dust buildup on w my supervisor as well as my colleague to enter the tuns that have been highlighted for inspection. sure that the spot-welding gun retains the original from the spot-welding gun. Different parts from the of available, and dimensions are closely similar. But this
Achievement of the Day (This section should be filled by Instructions: This section indicates student's achievement of t more than one box provided below.	
Functional Skills Problem solving skills Quantitative & Analytical Skills Computer Skills Decision making Ability	Soft Skills Interpersonal Skills Critical Thinking Skills Teamwork Skills Leadership Skills

	or's Signature:	<u>Comments:</u>	
Superviso	or's Name: BUSRI BIN N	A JUNI	
Date	17/02/2000		

Student	t's Logbook
Date:	Day: Week 9
Activities of	the Day / Week
2 March 2020 The layout machine has been busy lately due to the interpretation complete from last week, the previous production line while I was tasked to set the alignment machine. There have been some issues with one of the supervisor to the workshop to do some modifications to chassis.	t post for the new chassis planned to enter the layout e post used for the planned chassis so I followed my
My colleague was also to teach me the procedures who from a chassis inspection. The data is interpreted, and is accurate and within the requirements needed. The fi inspected by my supervisor.	corrections are made when needed to ensure that the data
3 & 4 March 2020 With supervisors intercepting the schedule for the layout machine is backed with multiple chassis waiting colleague in getting the inspection done as quick as pointerception from my supervisors.	out machine to inspect chassis for upcoming models, the g to be inspected. I have taken up the task to help my ossible to remove the backup that is present due to the
colleague in confirming the points that look to have ha	f this chassis during their overtime. I was able to help my ad errors in obtaining its accuracy. I was also able to learn with the help of my colleague. New inspection points are usly a non-issue.
I was tasked to also help with some formatting in an elbe done to highlight data out of tolerance automaticall	excel document in the company. The formatting needs to by when the data is entered.
Achievement of the Day (This section should be filled by Instructions: This section indicates student's achievement of more than one box provided below.	y the student) f the day / week based on the above activities. Students can tick
Functional Skills Problem solving skills Quantitative & Analytical Skills Computer Skills Decision making Ability Skills in Organizing/ Analyzing Data	Soft Skills Interpersonal Skills Critical Thinking Skills Teamwork Skills Leadership Skills Communication Skills

Supervisor's Signature:	Comments:
Supervisor's Name: 618N BIN MATUNI	
Date : 17/03/5000	

Stude	ent's Logbook
Date:	Day: Week 11
Activities	of the Day / Week
bring in another chassis to be inspected over the we-	was held in Taylor's University. My colleague was able to ekend. I was able to help my colleague in confirming the s and sending the chassis out into the production line.
was able to conduct the presentation showing what	what I have learned from this internship with my company. I have done and what I have learned from this internship. I was able to hand in the internship assessment form to my
Posts were set and aligned again in preparation for a	another chassis.
inspected to understand defects that are currently af assembly of body panels. New points were also creavariation in comparison to the original model of the 13 March 2020 A holdback for a different chassis was made as then	e was a urgent defect in the production line. With the emoved from the layout machine and send back into the
Achievement of the Day (This section should be filled Instructions: This section indicates student's achievement more than one box provided below.	d by the student) t of the day / week based on the above activities. Students can tick
Problem solving skills Quantitative & Analytical Skills Computer Skills Decision making Ability Skills in Organizing/ Analyzing Data	Soft Skills Interpersonal Skills Critical Thinking Skills Teamwork Skills Leadership Skills Communication Skills

Supervisor's Signature:	Comments:
Supervisor's Name: Mohamad Akhyari Mazran	
B ABDU Kadin	
Date 17/3/020	

Student's l	Logbook
Date:	Day: Week 12
Activities of the	e Day / Week
16 March 2020 The chassis held back was inspected by my colleagues over today to understand the defect. The part in question was a understand the potential defect. But to our surprise, the defin. Discussions were made and multiple hypothesis were taken place to understand the current phenomena. 17 March 2020 Due to the news of a lockdown and subsequent news of a documents are ready before the shutdown commence as the surprise of the shutdown	ver the weekend. Additional points were added in also brought in and assembled onto the chassis to efect is not present in the chassis that we have brough made but ultimately further observation needs to be plant shutdown, paperwork is rushed to ensure that
Factory closed due to Covid-19 Lockdown	
Achievement of the Day (This section should be filled by the Instructions: This section indicates student's achievement of the more than one box provided below.	
Functional Skills Problem solving skills Quantitative & Analytical Skills Computer Skills Decision making Ability Skills in Organizing/ Analyzing Data	Soft Skills Interpersonal Skills Critical Thinking Skills Teamwork Skills Leadership Skills Communication Skills
Verified by: (This section should be filled by Industrial super	visor)
Supervisor's Signature: Supervisor's Name: Mchamad Akthan Mazran B 4BD Kadir.	Comments:
Date : 17/3/020.	